

# PARTS LIST

HT239D

## CONTENTS

1. MAIN BODY .....	1 ~ 4
2. ENGINE .....	5 ~ 8
3. CARBURETOR, FUEL TANK .....	9 ~ 12
4. ACCESSORIES .....	13 ~ 14

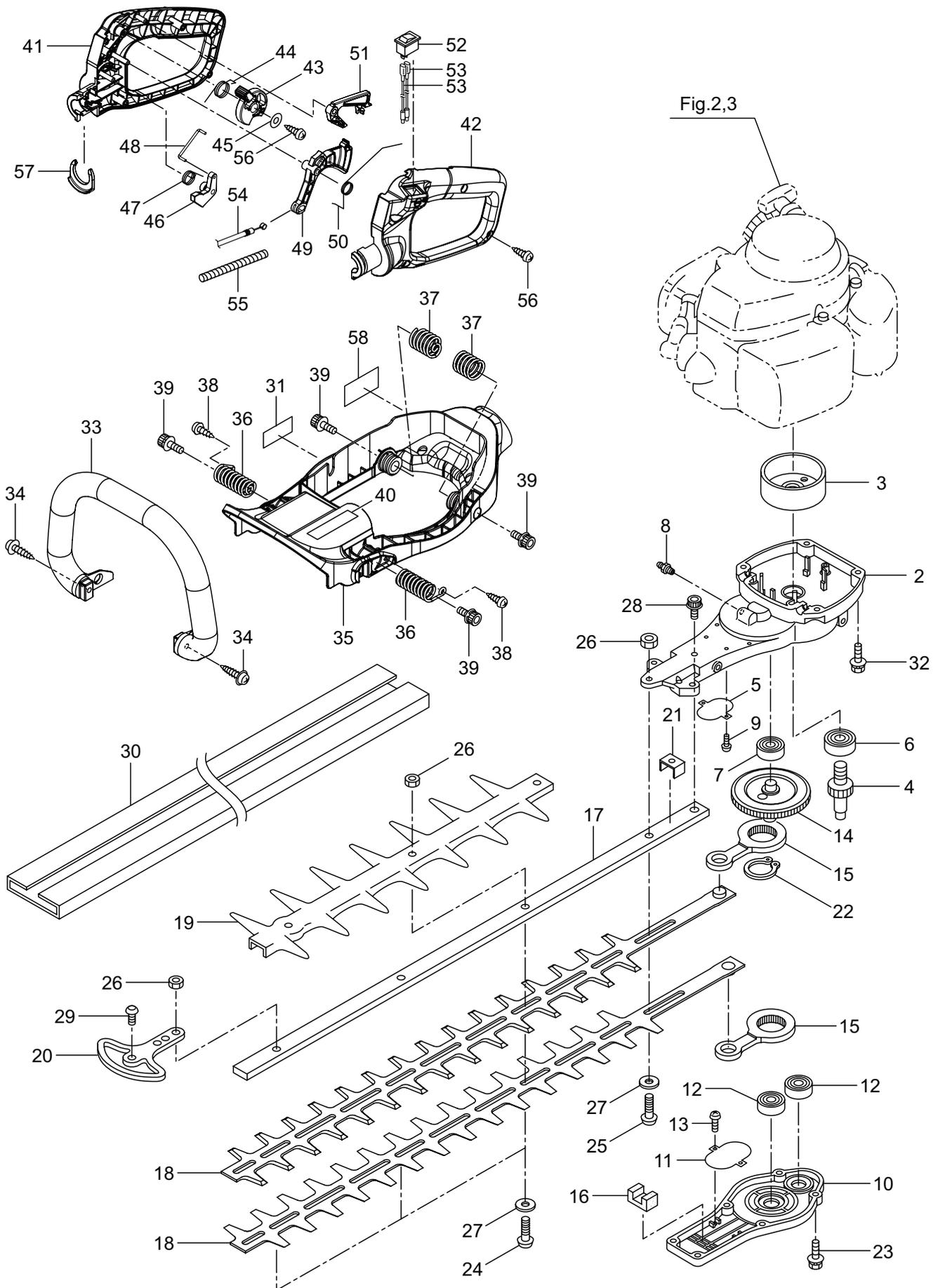
2018. 12.



**MARUYAMA**

P/N 524569-2

1. HT239D  
MAIN BODY



Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-1	362442	HT239D	1	
1-2	279432	Upper Case	1	
1-3	270021	Drum	1	
1-4	271473	Pinion	1	
1-5	271474	Plate	1	
1-6	580767	Bearing	1	#6001 2RS
1-7	270423	Bearing	1	
1-8	991937	Grease Nipple	1	M6
1-9	991924	Screw	2	M3x5
1-10	271475	Lower Case	1	
1-11	271474	Plate	1	
1-12	270423	Bearing	2	
1-13	991924	Screw	2	M3x5
1-14	271465	Crank Comp	1	
1-15	271466	Rod	2	
1-16	270567	Felt	1	
1-17	271467	Guide Plate	1	
1-18	278703	Blade	2	
1-19	274877	Blade Guard	1	
1-20	278720	Chip Guard	1	
1-21	270757	Plate	1	
1-22	580777	Snap Ring	1	#26
1-23	271910	Screw	6	
1-24	991914	Screw	3	
1-25	271229	Screw	1	
1-26	991941	U-Nut	4	M6
1-27	991913	Washer	4	
1-28	272282	Screw	1	
1-29	278721	Screw	1	
1-30	217677	Cover of Blade	1	
1-31	270566	Label	1	
1-32	271908	Screw	4	
1-33	279051	Front Handle	1	
1-34	285665	Screw	2	M5x30
1-35	279106	Frame Comp	1	
1-36	279053	Spring F	2	
1-37	279054	Spring R	2	
1-38	285631	Screw	2	M4x16
1-39	261762	Cap Screw	4	M5x14
1-40	266959	Label	1	Caution
1-41	279047	Rear Handle R	1	
1-42	279048	Rear Handle L	1	
1-43	279042	Lotation Lever	1	
1-44	279043	Spring	1	
1-45	279954	Washer	1	4.5x13xt1.0

1. HT239D  
MAIN BODY

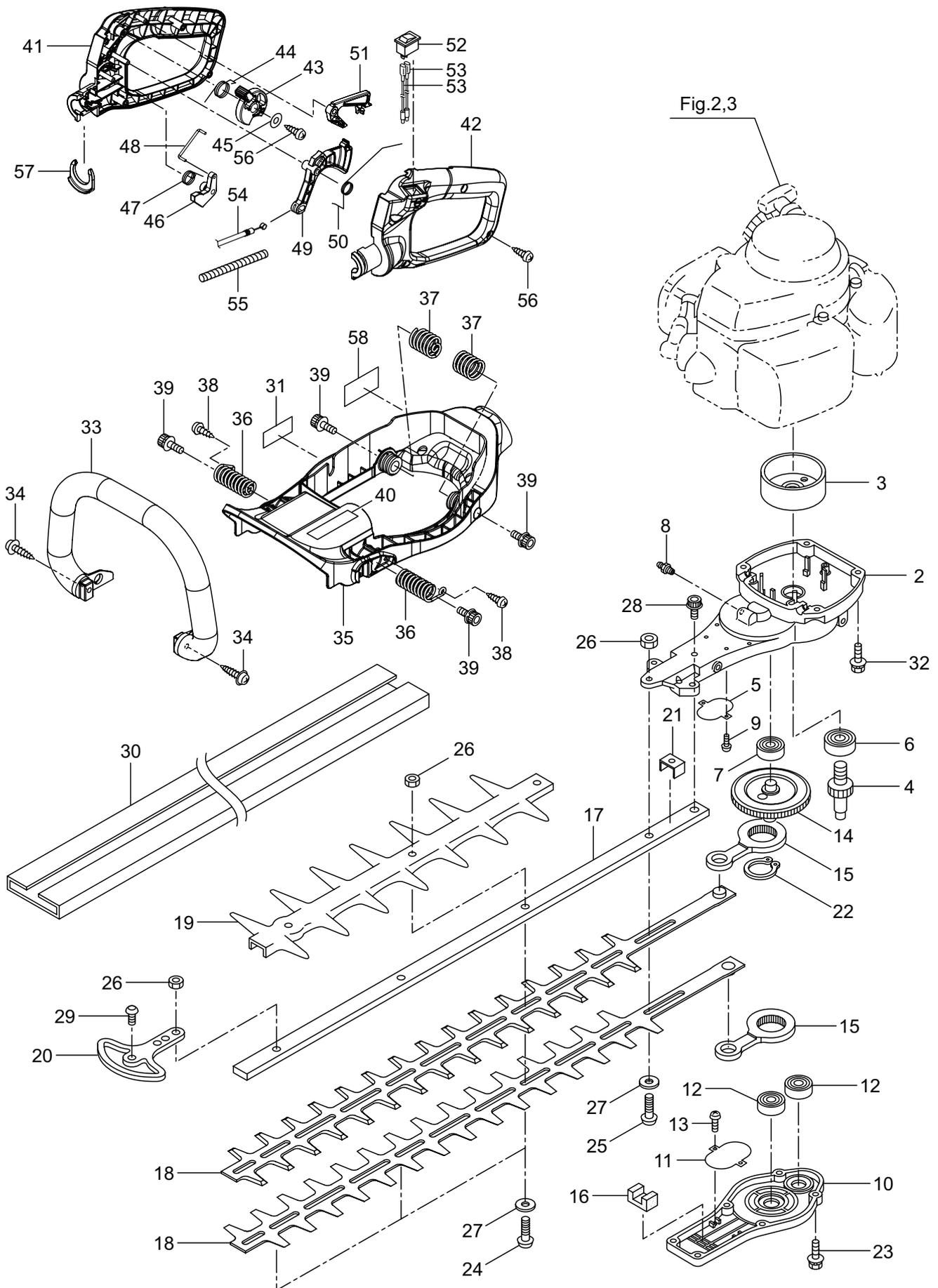
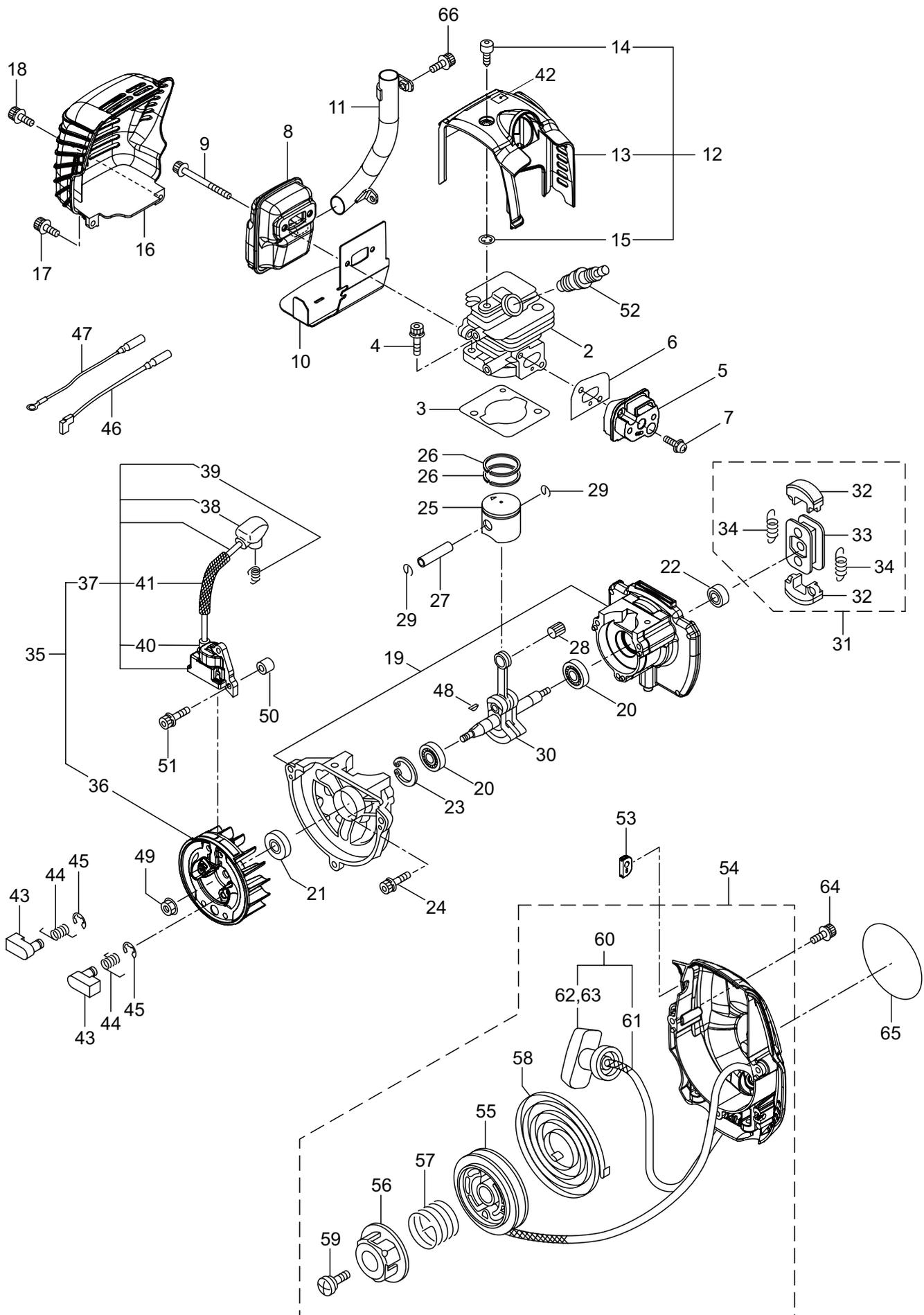


Fig.2,3

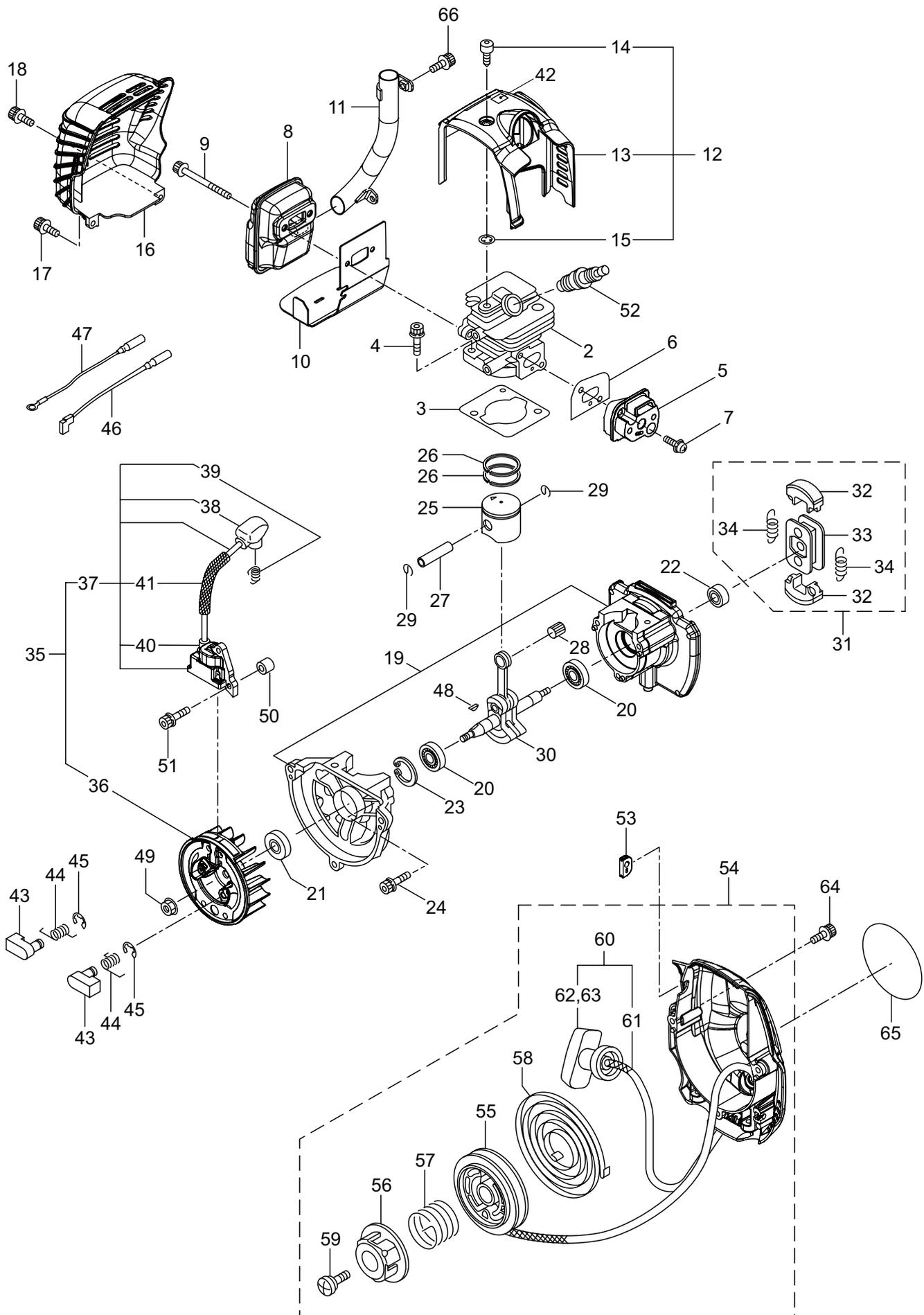
Ref. No.	Part No.	Part Name	Q'ty	Remarks
1-46	279044	Lock Lever	1	
1-47	279045	Spring	1	
1-48	279046	Rod	1	
1-49	279039	Throttle Lever	1	
1-50	279040	Spring	1	
1-51	279041	Safety Lever	1	
1-52	236722	Stop Switch	1	
1-53	279037	Lead	2	
1-54	279035	Cable Comp	1	
1-55	279570	Tube	1	230L
1-56	285631	Screw	5	M4x16
1-57	279038	Clip	1	
1-58	266957	Label	1	

## 2. HT239D ENGINE



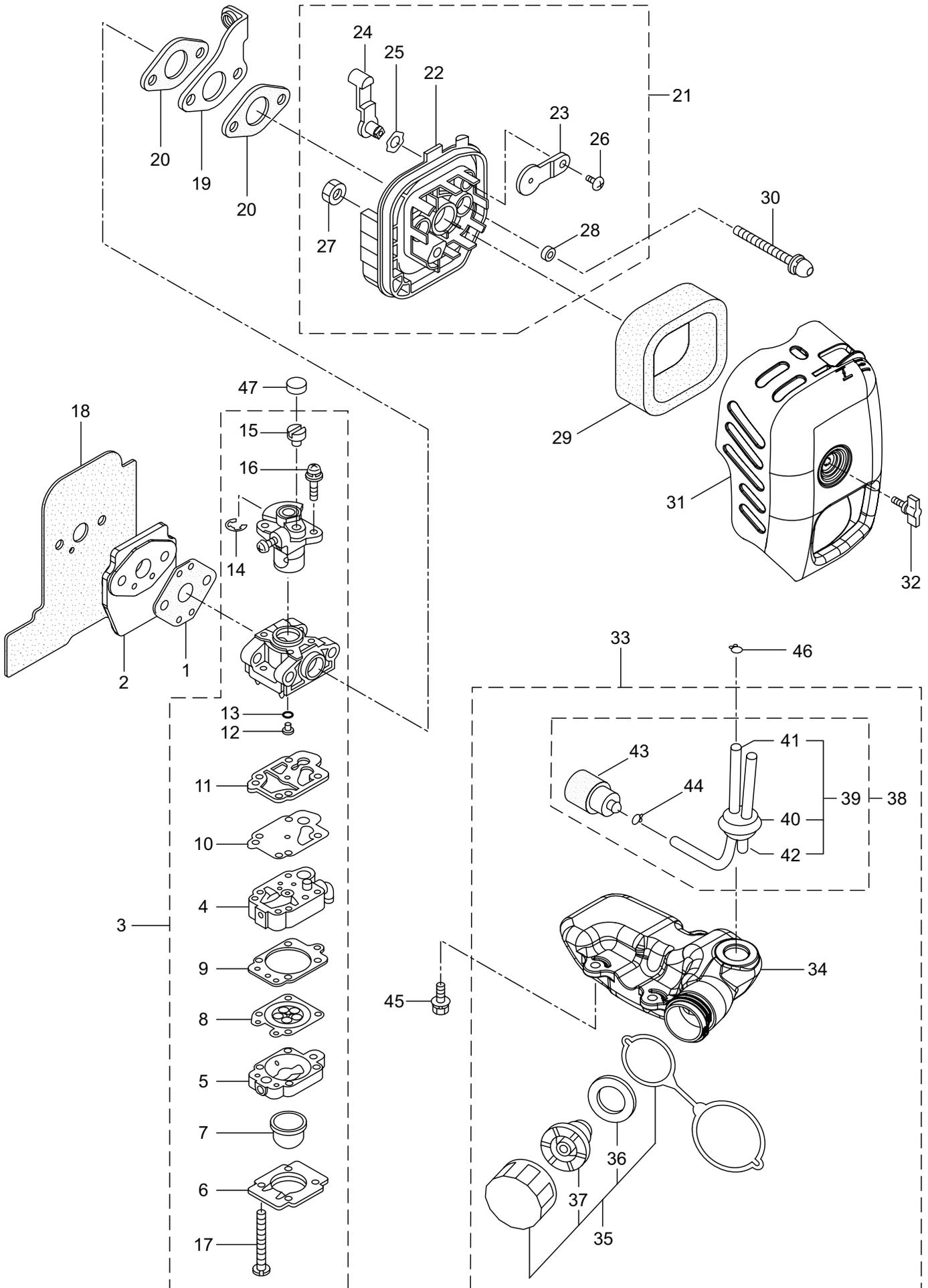
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-1	875180	Engine	1	HE232/07
2-2	278641	Cylinder	1	
2-3	289643	Gasket	1	
2-4	267290	Cap Screw	2	M5x20
2-5	272744	Insulator	1	New gasket required
2-6	267049	Gasket	1	
2-7	265924	Cap Screw	2	M5x25
2-8	278263	Muffler Comp	1	
2-9	266402	Cap Screw	2	M5x55
2-10	278273	Gasket	1	
2-11	279055	Tail Pipe Comp	1	
2-12	278288	Cylinder Cover Ass'y	1	Incl.13-15
2-13	277793	Cylinder Cover	1	
2-14	286399	Knob	1	M5
2-15	286270	Washer	1	M5
2-16	279059	Muffler Cover Comp	1	
2-17	261607	Cap Screw	1	M5x16
2-18	267191	Cap Screw	1	M5x16
2-19	278208	Crankcase	1	
2-20	261181	Bearing	2	#6000C3
2-21	262712	Oil Seal	1	TC10267
2-22	262713	Oil Seal	1	TC10207
2-23	054676	Snap Ring	1	#26
2-24	261246	Cap Screw	3	M5x25
2-25	272204	Piston	1	
2-26	264891	Piston Ring	2	(2)required
2-27	261036	Piston Pin	1	
2-28	288520	Bearing, Needle	1	
2-29	261576	Clip,Piston	2	
2-30	283155	Shaft Comp	1	
2-31	246054	Clutch Ass'y	1	Incl.32-34
2-32	246068	Clutch Shoe	2	(2)required
2-33	246069	Clutch Boss Comp	1	
2-34	246070	Spring	2	(2)required
2-35	278161	Magneto Ass'y	1	Incl.36-41
2-36	278176	Rotor/Fan	1	
2-37	278293	Ignition Coil Ass'y	1	Incl.38-41
2-38	282292	Plug Boot	1	
2-39	261075	Connector	1	
2-40	261072	Cap	1	
2-41	280080	Insulator	1	
2-42	283526	Label	1	
2-43	280936	Ratchet	2	
2-44	280553	Spring	2	
2-45	020299	E-Ring	2	#4

2. HT239D  
ENGINE



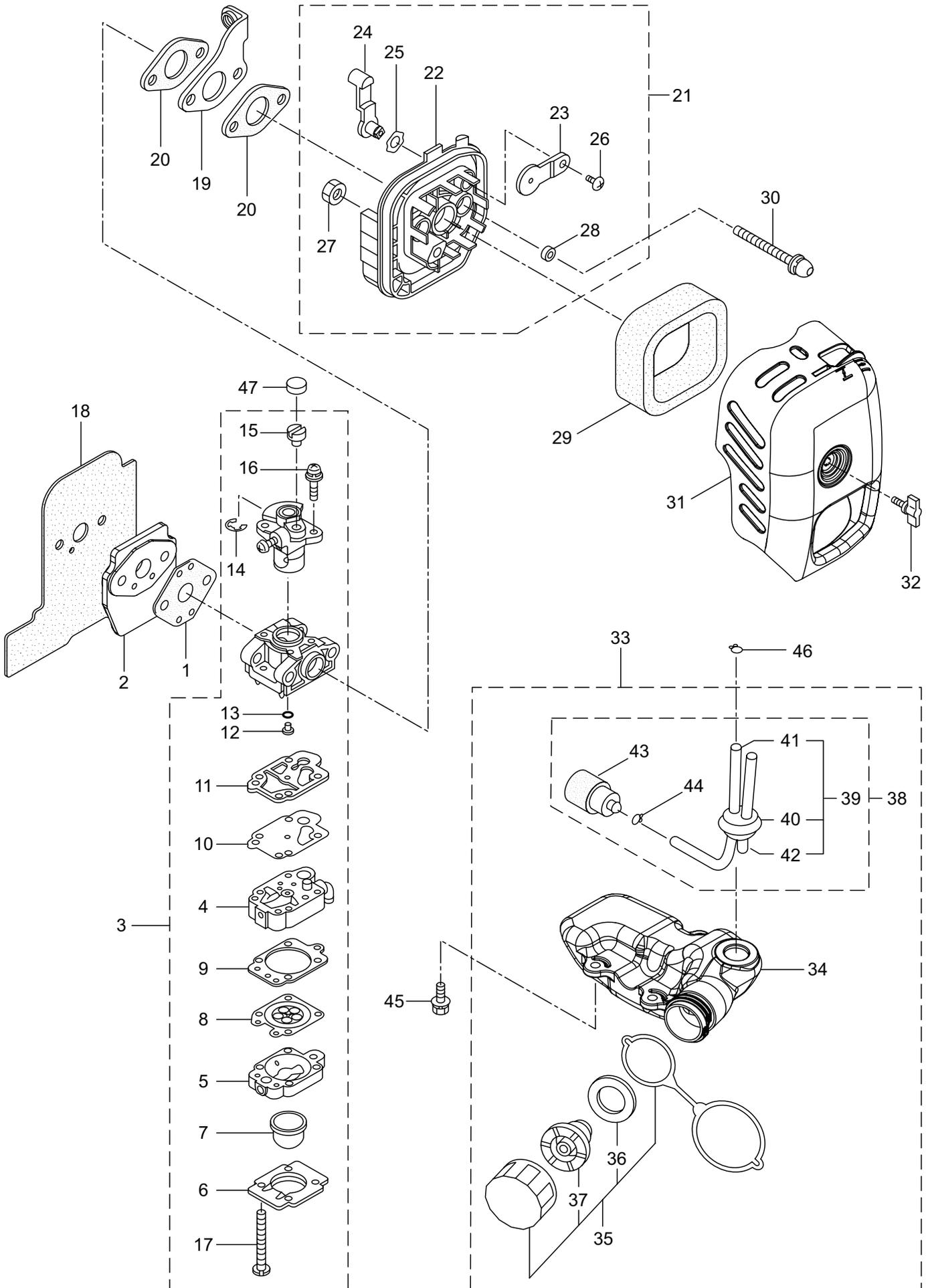
Ref. No.	Part No.	Part Name	Q'ty	Remarks
2-46	267492	Lead	1	130L
2-47	284541	Wire,Lead	1	
2-48	261076	Woodruff Key	1	3x10
2-49	261077	Nut,Rotor	1	M6
2-50	280381	Spacer	2	
2-51	279850	Cap Screw	2	M4x25
2-52	288264	Spark Plug	1	BPMR8Y
2-53	278294	Grommet	1	
2-54	278177	Starter Ass'y	1	Incl.55-63
2-55	286363	Reel	1	
2-56	286364	Cam Plate	1	
2-57	283290	Spring	1	
2-58	280931	Spiral Spring	1	
2-59	267213	Screw	1	
2-60	283291	Rope Ass'y	1	Incl.61-63
2-61	283292	Starter Rope	1	
2-62	261725	Starter Grip	1	
2-63	283293	Rope Stopper	1	
2-64	267290	Cap Screw	3	M5x20
2-65	279208	Label	1	HT239D
2-66	261250	Cap Screw	1	M5x20

3. HT239D  
 CARBURETOR, FUEL TANK



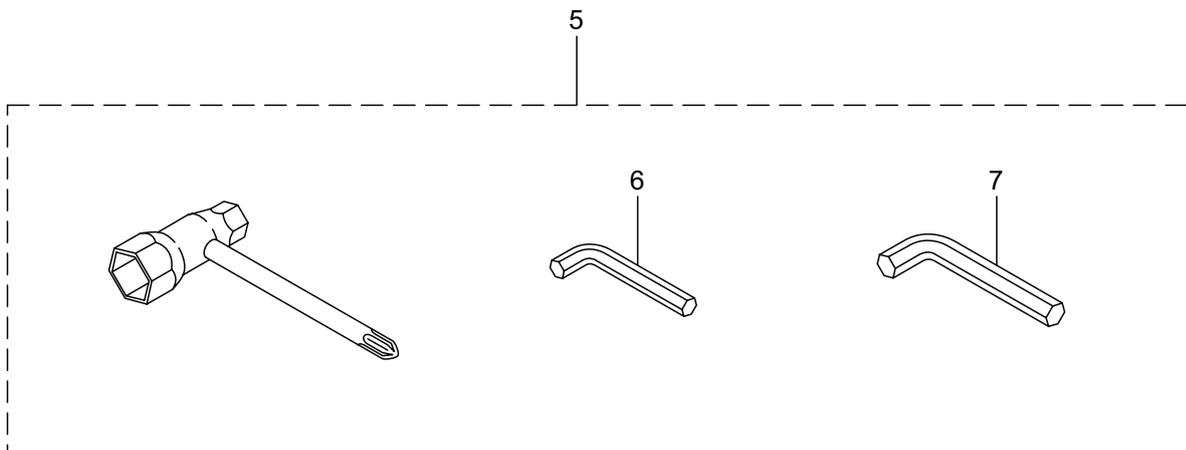
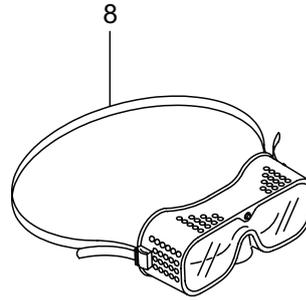
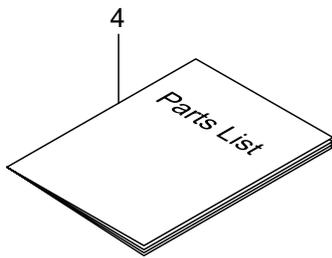
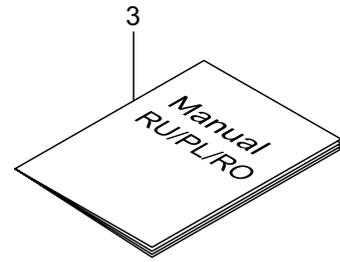
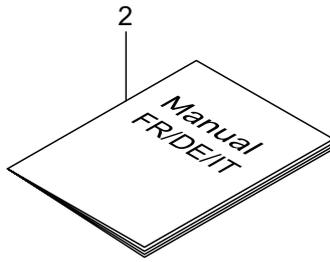
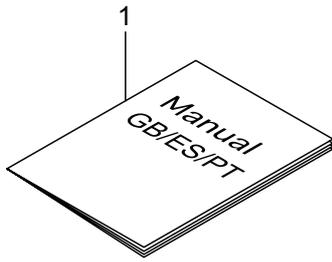
Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-1	261864	Gasket	1	
3-2	279050	Divider	1	
3-3	278297	Carburetor Ass'y	1	Incl.4-17
3-4	268499	Pump Body	1	
3-5	262991	Purge Body	1	
3-6	262992	Cover Plate	1	
3-7	261874	Primer Bulb	1	
3-8	283905	Diaphragm, Meterring	1	
3-9	262993	Gasket	1	
3-10	262994	Diaphragm,Fuel Pump	1	
3-11	282576	Gasket	1	
3-12	289396	Main Jet	1	
3-13	261871	O-Ring	1	
3-14	261876	E-Ring	1	
3-15	261658	Swivel	1	
3-16	264682	Screw	2	
3-17	262996	Screw	4	
3-18	278750	Gasket	1	
3-19	283773	Stay	1	
3-20	283771	Gasket	2	
3-21	289048	Case Ass'y	1	Incl.22-28
3-22	269050	Case Body	1	
3-23	289019	Valve	1	
3-24	284803	Lever	1	
3-25	284816	Washer	1	6.4x11x0.15
3-26	269032	Screw	1	
3-27	126993	Nut	1	M5
3-28	269051	Sleeve	2	
3-29	269030	Element	1	
3-30	280102	Screw	2	M5x65
3-31	279049	Cleaner Cover	1	
3-32	281438	Knob	1	
3-33	278209	Fuel Tank Ass'y	1	Incl.34-44
3-34	277791	Fuel Tank	1	
3-35	283438	Tank Cap Ass'y	1	Incl.36,37
3-36	283727	Gasket	1	
3-37	283764	Breather Ass'y	1	
3-38	265752	Fuel Pipe Pick-up Ass'y	1	Incl.39-44
3-39	264031	Fuel Pipe Ass'y	1	Incl.40-42
3-40	261115	Grommet	1	
3-41	261690	Fuel Pipe	1	160L
3-42	263038	Return Pipe	1	3x6x85L
3-43	264653	Filter Ass'y	1	
3-44	261117	Clip	1	
3-45	269690	Cap Screw	3	M5x18

3. HT239D  
 CARBURETOR, FUEL TANK



Ref. No.	Part No.	Part Name	Q'ty	Remarks
3-46	261117	Clip	1	
3-47	280020	Swivel Ring	1	

4. HT239D  
ACCESSORIES



Ref. No.	Part No.	Part Name	Q'ty	Remarks
4-1	279225	Instruction Manual	1	GB/ES/PT
4-2	279226	Instruction Manual	1	FR/DE/IT
4-3	279227	Instruction Manual	1	RU/PL/RO
4-4	524569	Parts List	1	HT239D
4-5	264606	Tool Set	1	Incl.6,7
4-6	219431	Wrench	1	3mm
4-7	219432	Wrench	1	4mm
4-8	221460	Goggles	1	